

Microfabrication of Piezoelectric Composite Ultrasound Transducers (PC-MUT)

Xiaoning Jiang¹, Jian R. Yuan², A. Cheng³,
P. Cao², Kevin A. Snook¹,
and Wesley S. Hackenberger¹

¹ TRS Technologies, Inc., State College, PA.

² Boston Scientific, Fremont, CA.

³ Penn State University, University Park, PA.

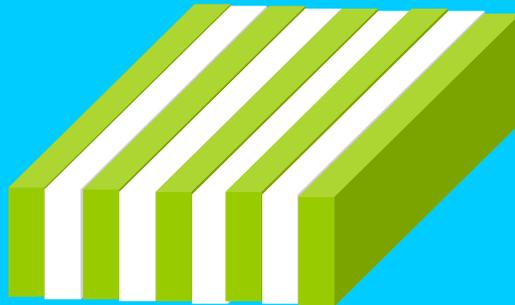


Piezoelectric Composites

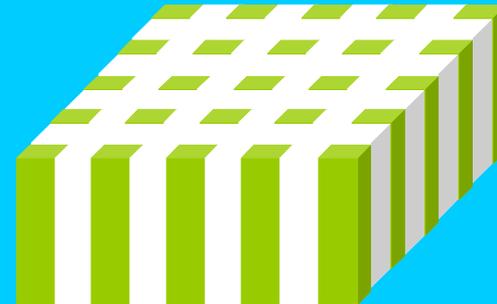
Piezoelectric composites for Ultrasound Transducer

- 1) High electromechanical coupling;
- 2) Weak sidelobes;
- 3) High resolution because of the low-Q induced short pulse;
- 4) Wide bandwidth;
- 5) Low acoustic impedance for better acoustic matching.

2-2 composite

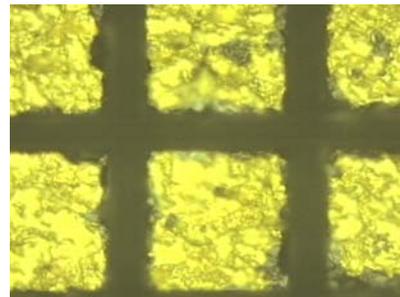
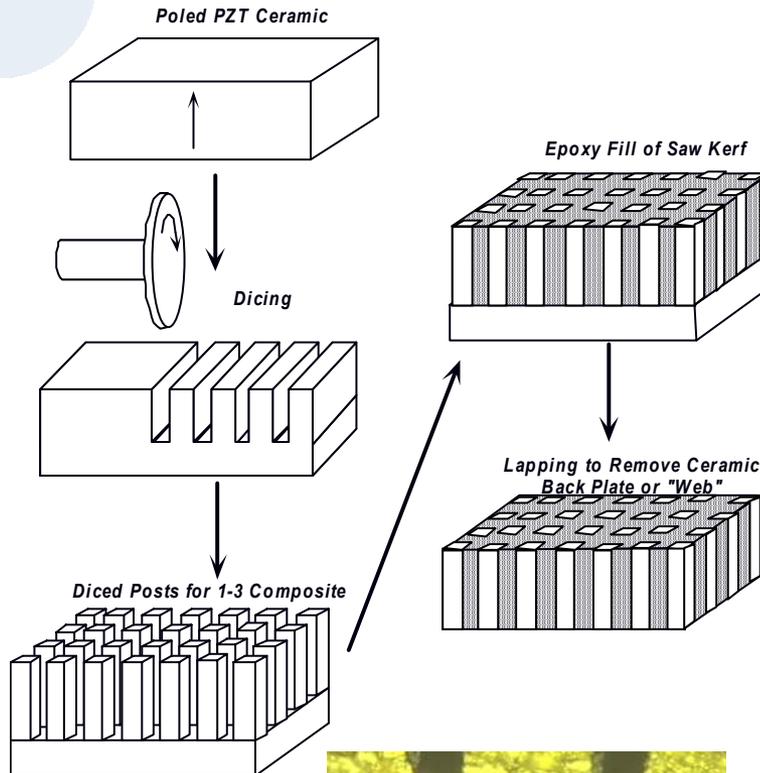


1-3 composite



Piezoelectric Composites Fabrication Techniques

Introduction



Dice and Fill Technology

- Well Established
- Limited to < 25 MHz
- Available Saw Blades Not Thin Enough for Higher Frequency
- Common Problems are Chipping and Fracture

Alternatives:

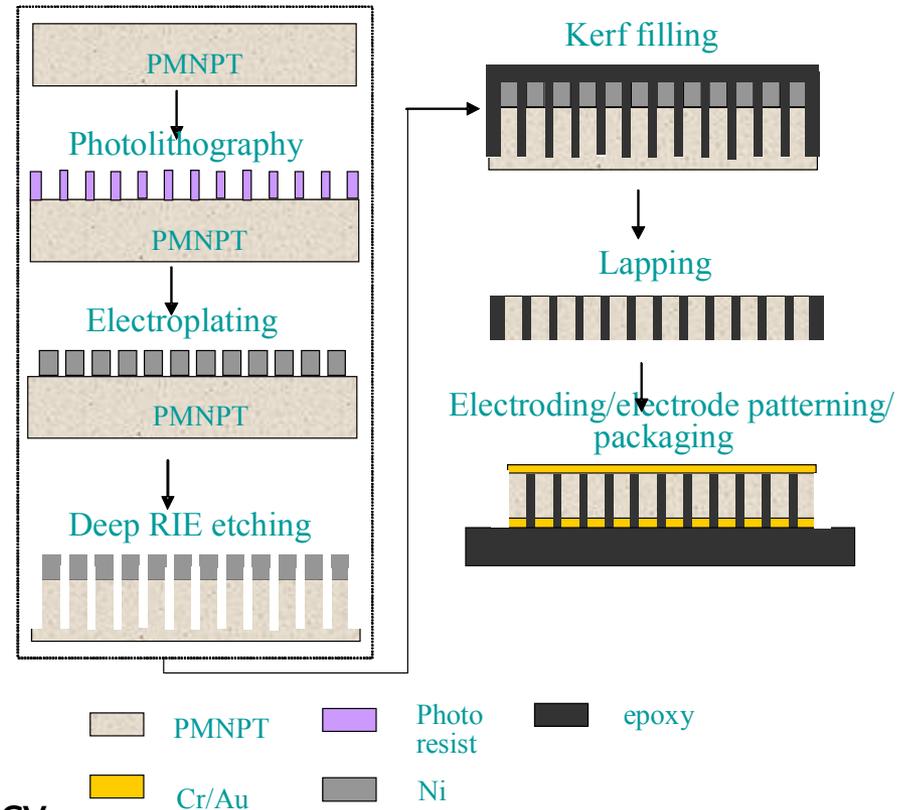
- Lamination
- c-MUT
- Laser micromachining
- Micro-molding
- p-MUT
- Tape casting



TRS Solution – PC-MUT

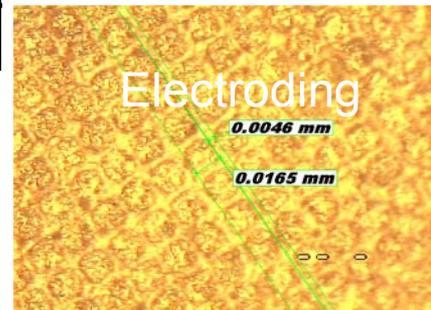
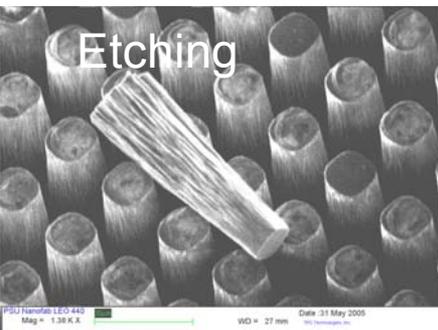
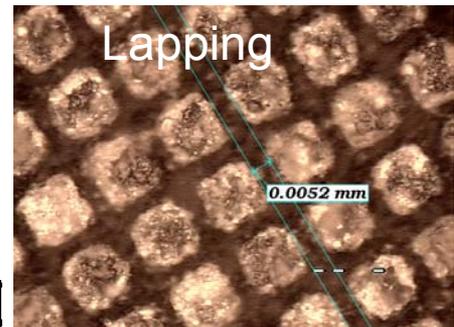
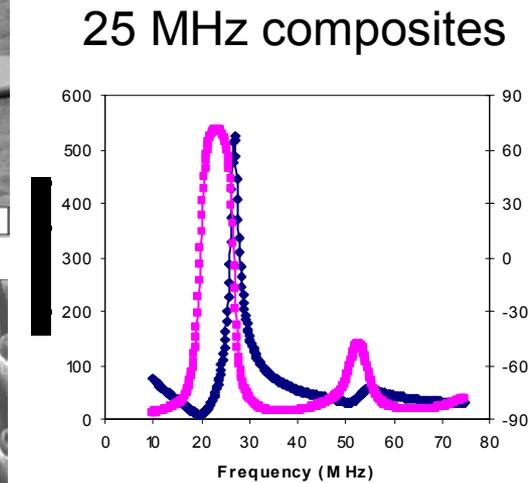
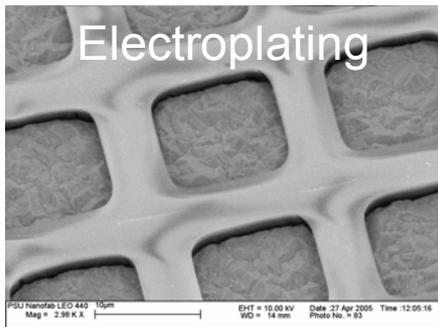
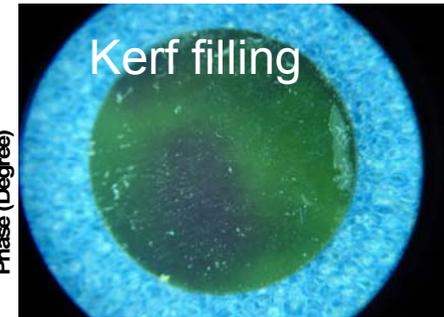
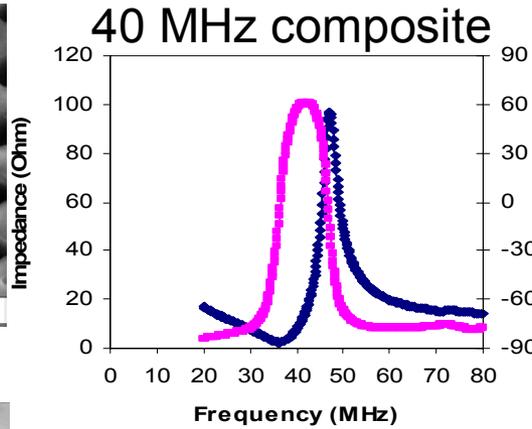
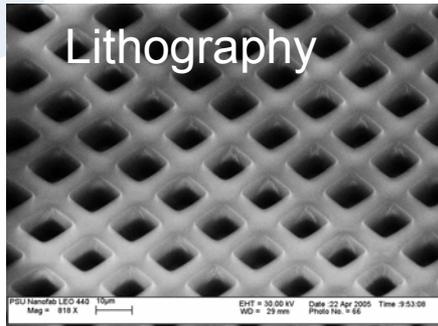
PC-MUT

- Use Photolithography & Plasma Etching
- Form Fine Features in High Performance Single Crystal
- High Frequency, High Performance Composite
- Very High Resolution, Broad Bandwidth Single Elements
- Basis for Very High Frequency Integrated Array Transducers



Microfabrication and Composite Characterization

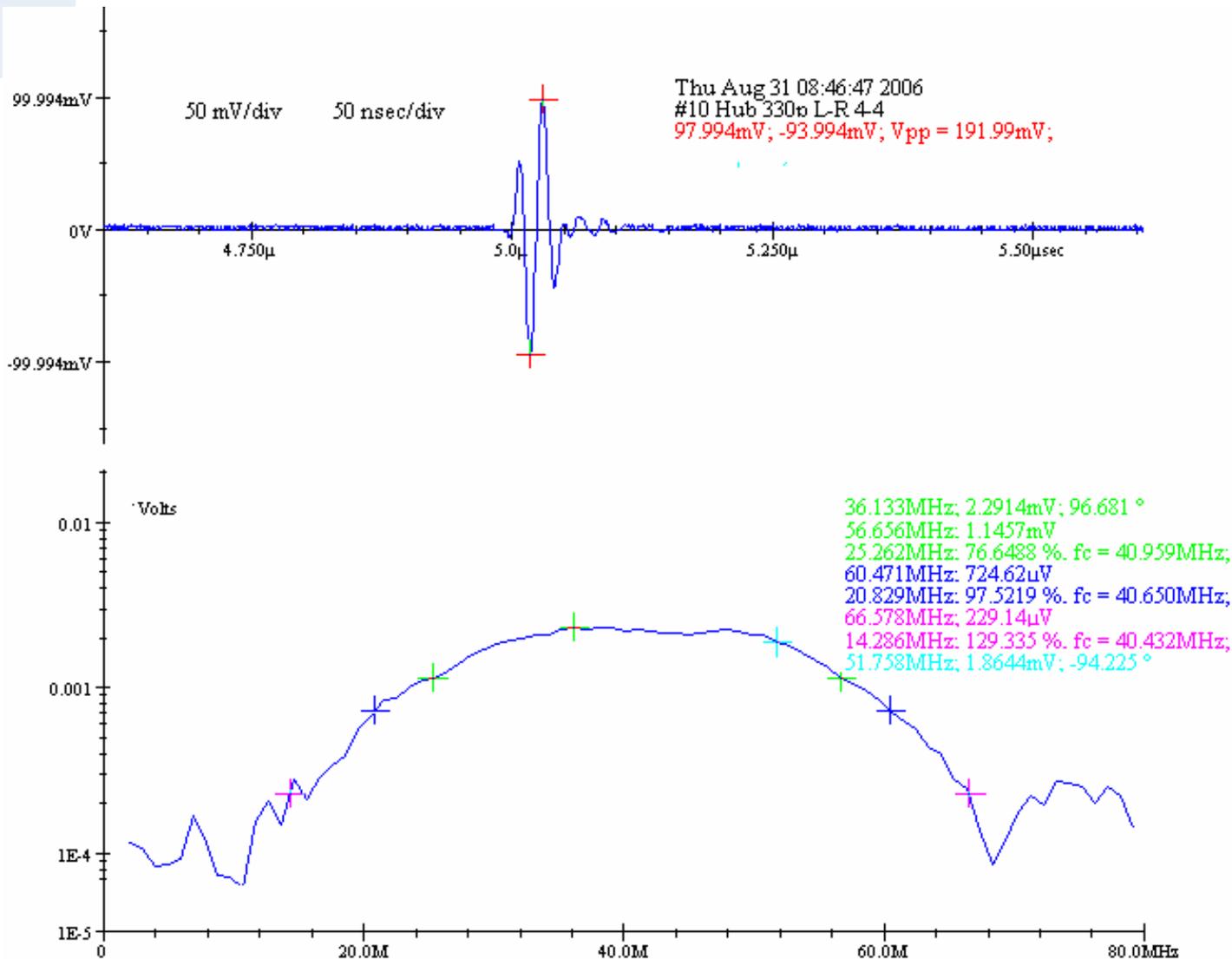
PC-MUT





40 MHz PC-MUT Pulse-Echo Test

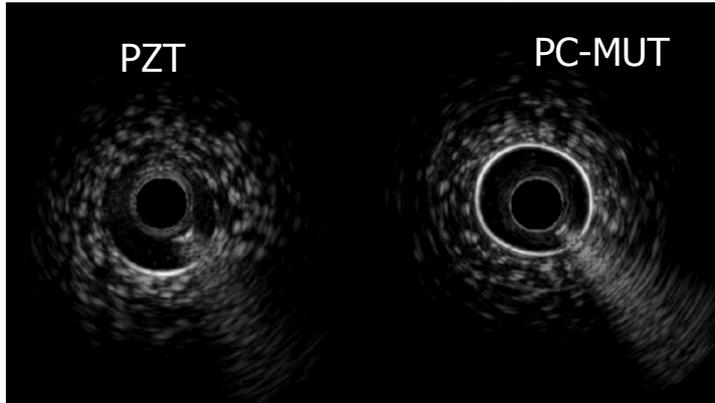
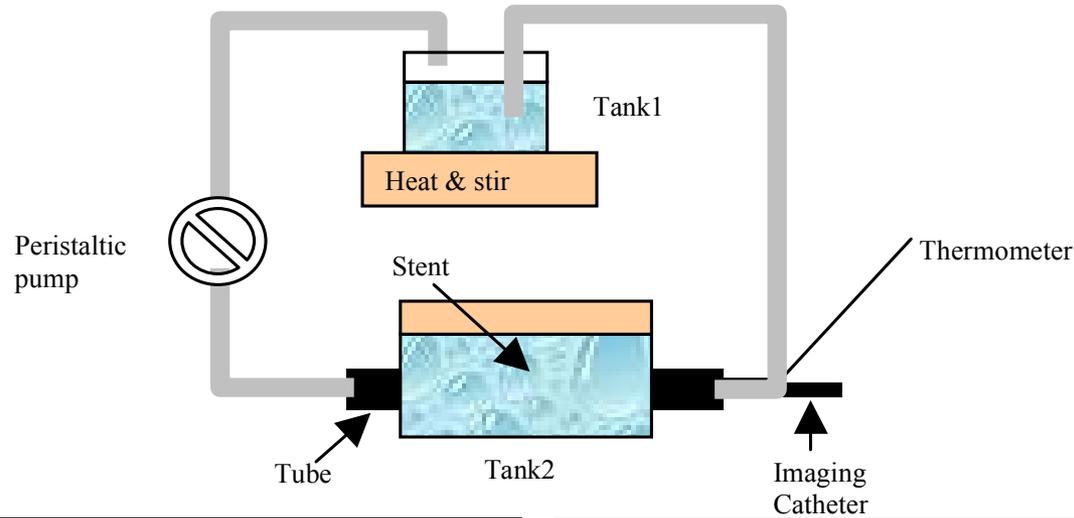
Results



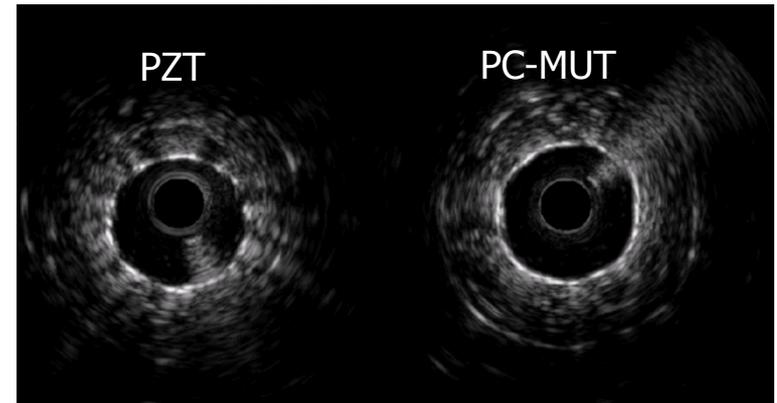


40 MHz PC-MUT Phantom Test

Results



Outside Stent
Phantom Image



Inside Stent
Phantom Image



Summary

- 20-50 MHz PMN-PT/Epoxy 1-3 composites fabricated using PC-MUT technology showed high electromechanical coupling coefficients (~ 0.72) comparing with other high frequency transducer materials.
- 40 MHz PC-MUT shows significantly improved sensitivity, bandwidth and IVUS imaging quality.
- Piezoelectric composites fabricated using PC-MUT technology are promising for advanced ultrasound imaging.



Acknowledgement

- Authors would like to acknowledge the processing helps from Matt Corbin, Hua Lei, Seongtae Kwon and Jun Luo at TRS. Help from Al Winder on the poster presentation is greatly acknowledged.
- Micromachining processes were conducted at Penn State NanoFab (NSF).

Contact Information:

Dr. Xiaoning Jiang

Xiaoning@trstechnologies.com

814-238-7485 ext. 230